# MAINTAIN THE HEALTH OF YOUR FUEL IN MULTIPLE SMALL TANKS WITH ONE UNIT



Organisations from hospitals to banks to data centres would face an operational crisis if their diesel-powered equipment failed. To keep them reliable, their fuel needs to be clean.

The DDM2 is an expanded version of the entry-level DDM1. It features increased dirt-holding capacity and a range of improved options while retaining the DDM1's mobility. Designed to service multiple small diesel storage tanks, it offers unrivalled versatility and guarantees exceptional cleanliness levels to ensure your generators run reliably.

By circulating fuel aggressively, the DDM2 prevents the build-up of harmful contaminants. It tackles the three main forms of contamination:

- Solid particulates.
- Water.
- Microbial growth.



### Flexible and compact

A range of filter elements allows the DDM2 to adapt to varying scenarios. One unit can cope with heavy contamination or final polishing.

### Portable and economical

One light, mobile unit protects your stored fuel in multiple tanks. The DDM2 delivers optimal performance from a compact footprint.

### ISO 4406 & EN 590 standards

High performance filter elements ensure your fuel meets or exceeds the internationallymandated 18/16/13 and 200ppm standards.



### CRITICAL POWER NEEDS CLEAN FUEL

A site's power generation infrastructure includes redundant hardware to reduce the chance of a critical failure. Most designs risk disaster by failing to treat their shared fuel stock as a single point of failure.



### One less problem to fix

IPU helps you meet your business objectives. You do not want to be worried about contaminated fuel or unreliable power. Let IPU remove one weakness in your power infrastructure so you can concentrate on what makes your business a success.

### Professional service

IPU's services range from supplying an economical and standard fuel polishing system to manufacturing a bespoke unit to suit your site, staff and environment. These services can include:

- Site survey.
- Consultancy with site stake-holders.
- Physical, electrical and mechanical assessment.
- Detailed general assembly (GA) drawings.

### Fuel management professionals

IPU are a single-source provider for all aspects for fuel management and maintenance:

- On-site or lab-based fuel testing.
- Fuel cleaning or replenishment.
- Mobile and fixed fuel polishing units.
- Out-sourced fuel management service.

### Engine and fuel suppliers

Engine manufacturers and fuel suppliers have tightened their approach to fuel contamination.

Standard warranties on all major engine brands exclude damage caused by contaminated fuel. This damage can be deep within the engine on components such as fuel injectors. It is inevitably expensive to repair and cost falls on the operator you.

Fuel suppliers advise any organisation storing fuel to employ appropriate measures to maintain the condition of their fuel. These measures include a fuel polishing system.

### PRODUCT HIGHLIGHTS



### Portable & mobile

The DDM2 is a mobile and agile polisher despite sporting the same high-capacity filter housing that we use on our larger fixed polishers.

It is easy to manoeuvre and will work in almost any setting including basements, detached outdoor sites and rooftops. Its compact footprint makes it ideal for areas with confined access.

Its design includes a rugged frame with a buggy handle and integral drip tray and all-terrain castor wheels.

### **Powerful pump**



The DDM2 uses an ultra-reliable self-priming vane pump that achieves high flow rates of up to 100lpm (litres per minute).

A self-priming pump draws fuel from your storage tank even when the connecting pipes start empty. It eliminates the inconvenient and awkward process of 'wetting' the pump.

### ion

### **Exceptional filtration**

The DDM2 uses IPU's standard filtration media so it can change from particulate to water removal as easily as changing one filter element for another.

When equipped with FiltaSolid media it can remove particulate contamination to well below the 18/16/13 standard mandated by ISO 4406.

If FiltaSorb media is used, the DDM2 can remove all free water and 99.9% of entrained water, comfortably meeting the 200ppm limit specified by EN 590.

### **Additional options**

A full range of additional options are available on the DDM2. These include:

- The DieselCheck portable diesel analyser to check particulate and water contamination as well as fuel density.
- Different hose types.
- Different electrical supply options for different parts of the world.

### RELATED PRODUCTS

### **FiltaSolid**



FiltaSolid filter elements remove particulates from your fuel. The 800, 900 and 999 series offer 80.0%, 90.0% and 99.9% efficiency on particles between 1 and 800µm (microns).

### **FiltaSorb**



FiltaSorb filter elements deliver unbeatable performance in water absorption. FiltaSorb cells also remove solid particulates down to 1µm (micron).

### DDM1



The DDM1 is the ideal entry-level solution for fuel contamination. Combining a powerful flow rate with portability and exceptional cleanliness capabilities, it keeps your fuel clean & dry.

### DDM3



The DDM3 is a mobile polisher that boasts a flow rate of 150lpm and two-stage filtration that can remove water and solids in a single pass or devote both stages to one contaminant.

### DDF1



With a flow rate of 50lpm, the Diesel Defence DDF1 is a fixed, on-tank unit that provides unattended fuel maintenance for tanks up to 10,000 litres.

### **DieselCheck**



The DieselCheck portable diesel analyser quickly, accurately and economically checks a sample's water and particulate content and fuel density.

### **CASE STUDIES**



Canary Wharf, London Replaced high-maintenance, ineffective polishing unit; brought fuel into compliance with EN590.

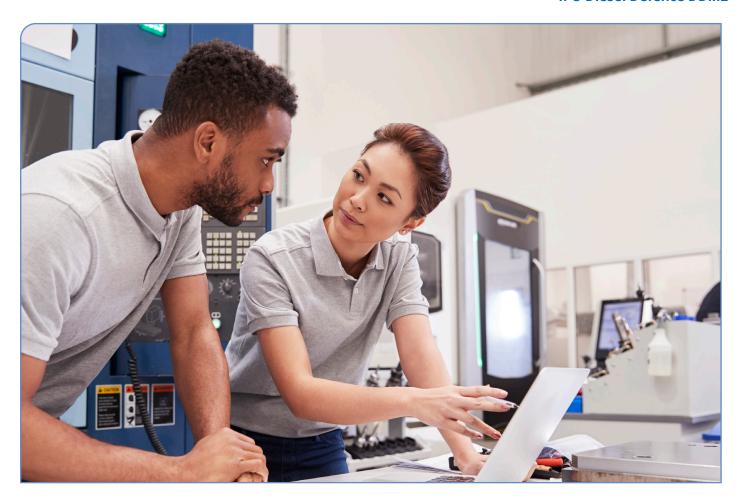
www.ipu.co.uk/case100



### **Good Hope Hospital**

Fuel cleaning brought fuel into compliance with ISO 4406 and EN590; no man-entry was required.

www.ipu.co.uk/case1002



## IMPECCABLE DESIGN GENERATES SUPERIOR PERFORMANCE

IPU's high-performance fuel polishing units have evolved through years of real world use. Our impeccable design and manufacturing processes deliver superior results for our customers.

### Integrated components

IPU's Diesel Defence range are integrated systems. Each component is designed or selected to work harmoniously with the rest of the unit.

Our pumps, for example, are selected to deliver a flow rate that produces optimum performance from our FiltaSorb and FiltaSolid filter elements.

### Adhering to standards

Diesel Defence fuel polishers bring your stored fuel into specification with international standards.

Particulates are removed so fuel exceeds the 18/16/13 cleanliness standard specified by ISO4406:2017.

Water is extracted from fuel to below the 200ppm (parts per million) level mandated by EN590.

Search our website (www.ipu.co.uk) for "ISO 4406" and "EN 590" for more details on fuel cleanliness standards.

### **SPECIFICATIONS**

	DDM2
PERFORMANCE	
Flow rate <sup>1</sup> (lpm)	Up to 100lpm
Indicative tank size (l)	10,000
Filtration Efficiency (max.)	99.9%
Particulate Removal (min.) (μm)	1

BASIC SPECIFICATIONS	
Filter housing(s)	1
Filter size and type	Size 2
Control System	Push-Button
Pump Type	Self Priming Vane
Maximum system pressure (bar)	3
Remote Emergency Stop	No
Differential Pressure Indicator	Mechanical

### Notes

1 Flow rates are maximum rates. Fuel cleanliness, fuel viscosity, distance and other conditions may affect actual performance in the field. Please contact IPU to ensure we offer the correct unit for your application.

### **SPECIFICATIONS**

	DDM2
ELECTRICAL	
Voltage (V)	110 / 230
Frequency (Hz)	60 / 50

ENVIRONMENTAL	
Noise Level (dBA @ 1m)	< 85
Operating Temperature (°C)	0 to 50°C

PHYSICAL	
Size (hwd) (mm)	1300 x 650 x 750
Dry weight (kg)	87



### THE COMPANY YOU WANT TO DO BUSINESS WITH

IPU helps businesses reach the profitability and efficiency they seek.

For nearly sixty years, we have delivered the expert assistance and customer service that lets our domestic and international customers excel in their industries.

We support businesses in sectors including powergeneration, oil & gas, marine, IT & telecoms, manufacturing and government.

Our industry experience, competitive pricing and superb support let us evolve from a regular supplier to become the company our customers *want* to do business with.











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